

DRAGONLOCK

DRAGONBITE™ v3.0 Clips

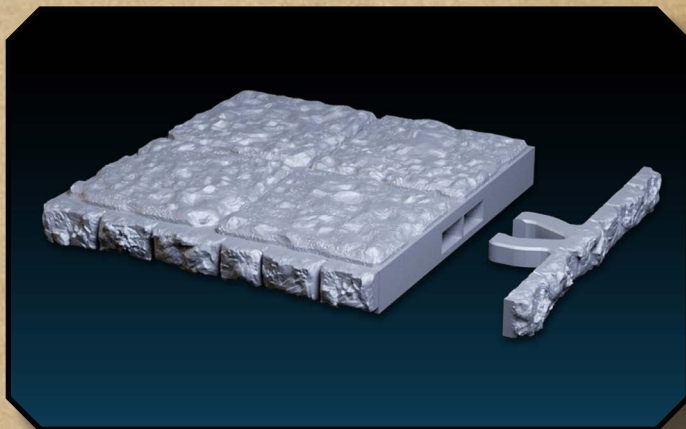
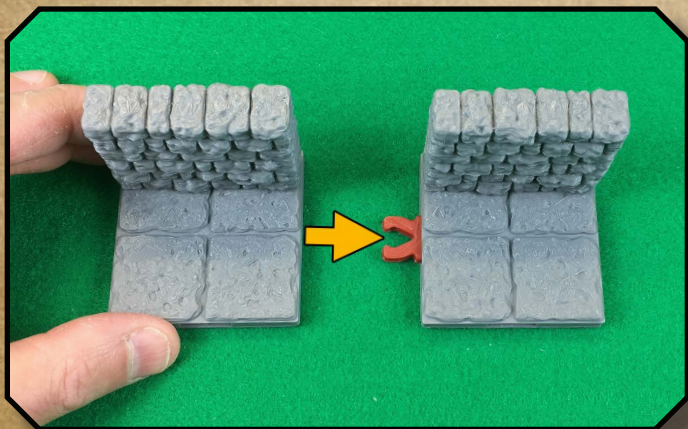
Dragonbite v3.0 clips are the latest version of this connector (released Oct. 30th, 2017), and replace all previous clip versions. This new version features revised tolerances for the best fitting clip yet, and should be used in place of older clips, particularly with new sets featuring vertical and horizontal separating walls. Version 3.0 clips are easily identified by the small line in the middle of the upper clip surface (see image.) NOTE: Version 2.0 clips are still usable with all sets, including the new sets mentioned above, but you will find that v3.0 give a slightly tighter connection for the new pieces.



PLEASE NOTE: Some slicer/printer combinations may over-extrude slightly, causing the clip slot on the model to be too tight to comfortably insert the standard 2.0 clip. If you are experiencing this, use the optional 'thinner' clip instead.



Before inserting a Dragonbite™ clip, you must first remove the printing support present in each slot on all four sides of every model. We recommend using needle-nose pliers to gently twist the support out of place (always wear eye protection when using tools.) Clips should be printed with 15-20% infill.



To connect DRAGONLOCK™ Ultimate models together, simply insert a Dragonbite™ clip into the slot of one model, then slide the adjoining model into the opposite side. To pull apart, pull pieces straight away, in opposite directions. Do not rock/rotate the pieces apart or you may damage the clip.