



# HOTEL EMPIRE

PRINT INSTRUCTIONS

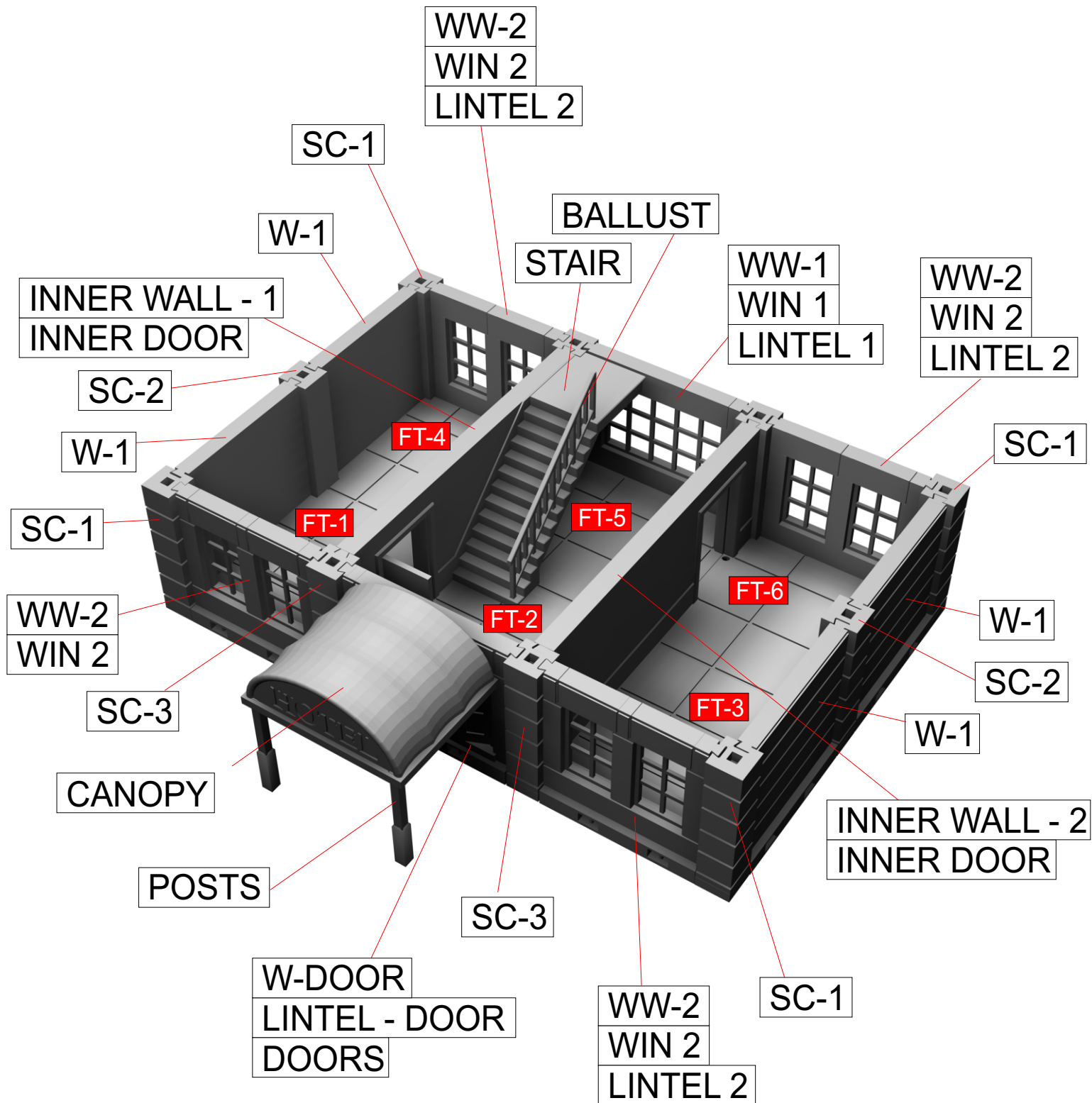
Recommended print settings-

0.1 - 0.15mm Layer

20% infill

1.2mm walls/top/bottom layer

Ballustrade, doors & windows should be printed 0.1mm layer & 100% infill



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