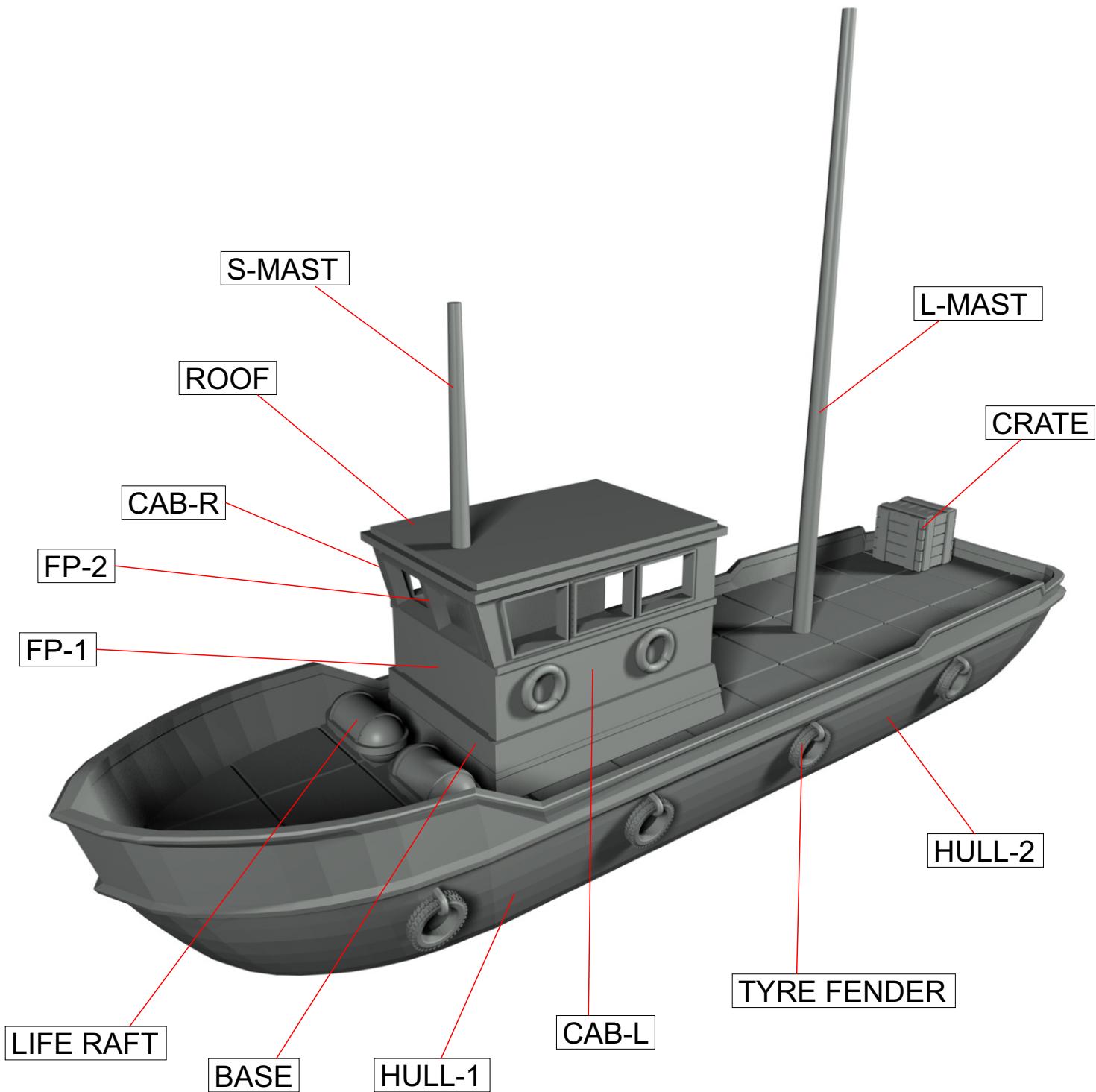


Recommended print settings-

0.1 - 0.2mm Layer

20% infill

1.2mm walls/top/bottom layer



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