



# L-TRAIN

PRINT INSTRUCTIONS

Recommended print settings-

0.1 - 0.15mm Layer

20% infill

1.2mm walls/top/bottom layer

Doors should be printed 0.1mm layer & 100% infill

YOU CAN ALSO USE ROOF-HALF (x2)  
IF YOU HAVE A SMALLER PRINTER

ROOF

YOU CAN ALSO USE TS2 & TS3  
IF YOU HAVE A SMALLER PRINTER

TS1

YOU CAN ALSO USE FLOOR-HALF (x2)  
IF YOU HAVE A SMALLER PRINTER

FLOOR

TF1

TS1

TF1

TRUCK

TU1

TRUCK

USE THE DOWELS  
SUPPLIED WITH THIS MODEL  
(THEY ARE SMALLER THAN NORMAL)

All files are the intellectual property  
of Z1 Design Ltd. They are for your  
personal use only and should not be  
shared or sold.